

Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.

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REPLACEMENT PARTS LIST FOR GRINDER MODELS:

E815 NONAUTOMATIC 230V 1PH 60 HZ

I815 NONAUTOMATIC 200V 1PH 60 HZ (Obsolete 2/1/24)

RE815 NONAUTOMATIC / MANUAL RUN 230V 1PH 60 HZ

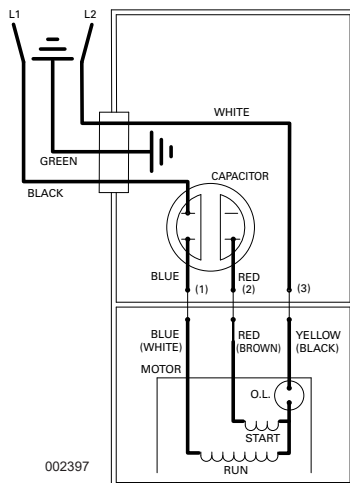
RI815 NONAUTOMATIC / MANUAL RUN 200V 1PH 60 HZ (Obsolete 2/1/24)

RWD815 AUTOMATIC / MANUAL RUN W/WIRED FLOAT SWITCH 230V 1PH 60HZ

RWH815 AUTOMATIC / MANUAL RUN W/WIRED FLOAT SWITCH 200V 1PH 60HZ (Obsolete 2/1/2024)

Z815 NONAUTOMATIC / 230V 1PH 50 HZ

60 Hz Wiring



WIRING DIAGRAM FOR MODELS
"E815", "I815", & "Z815"
All revisions thru Current

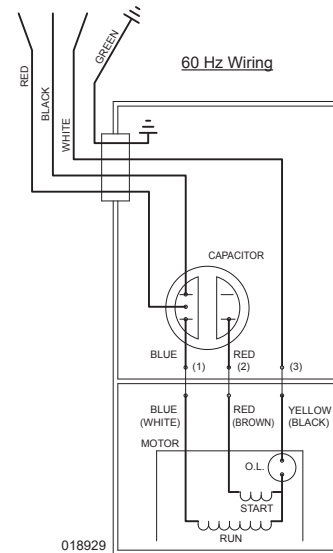
Consult factory for all other models.

TO ORDER REPLACEMENT PARTS

PLEASE FURNISH THE FOLLOWING INFORMATION:

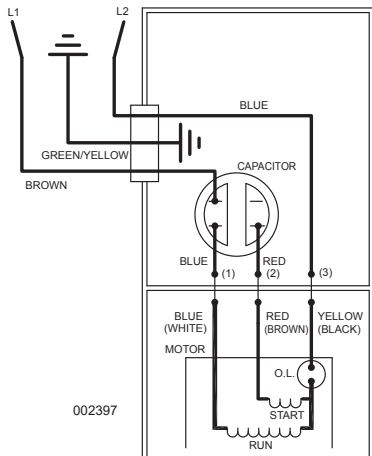
- Model number
- Part number of pump
- Part number and description of part

60 Hz Wiring



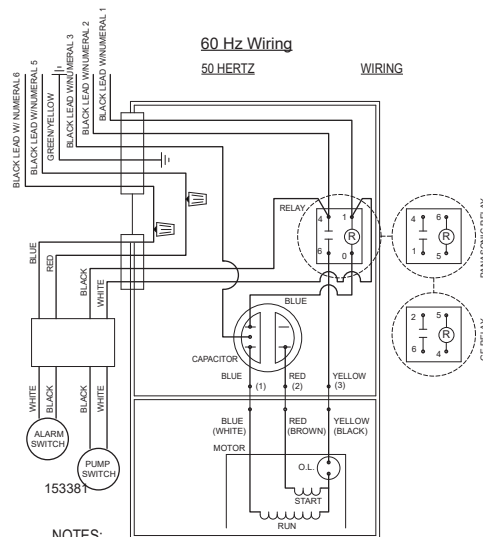
WIRING DIAGRAM FOR MODELS
"E815-A" and "E815-B"
Manual Run Option
4/07 thru 3/13

50 Hz Wiring



WIRING DIAGRAM FOR MODEL
"Z815"
8/06 thru Current

60 Hz Wiring

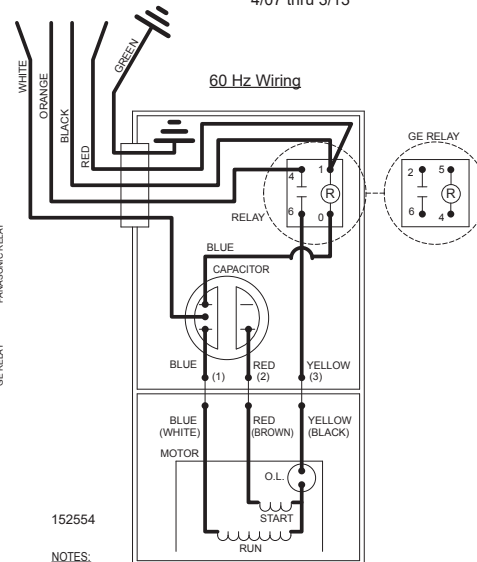


NOTES:

- 1) INSULATORS REQUIRED ON GE RELAY TERMINALS 2 & 5.
OMRON RELAY TERMINALS 1 & 4.
PANASONIC RELAY TERMINALS 6 & 4.

WIRING DIAGRAM FOR MODELS
"RWD815", "RWH815"
All revisions thru Current

60 Hz Wiring



NOTES:

- 1) INSULATORS REQUIRED ON GE RELAY TERMINALS 2 & 5;
OMRON RELAY TERMINALS 1 & 4.

WIRING DIAGRAM FOR MODELS
"RE-815" & "RI815"
all revisions thru Current

REPLACEMENT PARTS LIST FOR MODEL “E815”

See page 7 for illustration.

					MODELS:	E815-A	E815-B	E815-C	E815-D	I815-A
REF NO.	DESCRIPTION			QTY	NOTES	8/06 thru 8/07	9/07 thru 12/07	1/08 thru 5/16	6/16 thru Current	4/20 thru 02/24
1	•	HANDLE		1		217069	217069	217069	217069	217069
2		COVER & CORD (CORD - 20' (6 M) LENGTH SOW 15A PLUG)		1	2	002401	002401	002401	002401	N/A
		COVER & CORD (CORD - 20' (6 M) LENGTH SOW NO PLUG)				N/A	N/A	N/A	N/A	013883
		COVER & CORD (CORD 33' (10 M) LENGTH H07RN-F3G1.5 NO PLUG/CE)				N/A	N/A	N/A	N/A	N/A
3		CORD, TERM & SEAL ASM (CORD - 20' (6 M) LENGTH SOW 15A PLUG)		1	2	002402	002402	002402	002402	N/A
		CORD, TERM & SEAL ASM (CORD - 20' (6 M) LENGTH SOW NO PLUG)				N/A	N/A	N/A	N/A	005391
		CORD, TERM & SEAL ASM (CORD 33' (10 M) LENGTH H07RN-F3G1.5 NO PLUG)				N/A	N/A	N/A	N/A	N/A
4	•	SEAL, CORD-ASM & STRAIN RELIEF		1	2	094032	094032	094032	094032	094032
5		COVER-MACH. (CORD, SOW)		1		001077	001077	001077	001077	001077
		COVER-MACH. (CORD, H07RN-F3G1.5/CE)				N/A	N/A	N/A	N/A	N/A
6	•	GASKET, CASE/COVER		1		001011	001011	001011	001011	001011
7	•	WIRE PKG.		1		011092	011092	011092	011092	011092
8		CAPACITOR & CLAMP ASM		1		010666	010666	151706	151706	151706
9	•	PLUG, TEST		2		015023	015023	015023	015023	015023
10	•	SEAL, THRU WALL TERM		3		003402	003402	003402	003402	003402
11		HOUSING, MOTOR & STATOR		1	1	018909	018909	018909	018909	150961
12	•	SPRING, BEARING PRELOAD		1		017192	017192	017192	017192	017192
13	•	BEARING, UPPER 6201		1		006703	006703	006703	006703	006703
14		ROTOR & BEARING ASM		1		018911	018911	018911	018911	018911
15	•	KEY		1		017893	017893	017893	017893	017893
16	•	BEARING, LOWER 6204		1		012544	012544	012544	012544	012544
17	•	SEAL, MOTOR HOUSING		1		001014	001014	001014	001014	001014
18	•	OIL, DIELECTRIC-(57 OZ CAN)		1		009051	009051	009051	009051	009051
19		ADAPTER-MACH.		1		017891	017891	017891	017891	017891
20	•	SEAL, SHAFT		1		018912	018912	018912	018912	018912
21	•	WASHER, SEAL LOCATING & SNAP RING		1		018913	018913	018913	018913	018913
22		ROTOR, PUMP-HYDRAULIC & PIN		1		018914	018915	018915	018915	018915
23	•	PIN		1		017892	018892	018892	018892	018892
24	•	SEAL, PUMP HOUSING		1		017894	017894	017894	017894	017894
25		HOUSING, PUMP-MACH. & PRESS. RLF VALVE		1		018917	018917	019551	019551	019551
26		LEG, WIREFORM		2		017841	017841	017841	017841	017841
27		VALVE, PRESSURE RELIEF		1		018433	018433	018433	018433	018433
28		STATOR, HYDRAULIC		1		151617	151617	151617	151617	151617
29	•	INSERT, STATOR SS		6		018369	018369	018369	018369	018369
30		CUTTER & DISC ASM 810/815		1		018918	018918	018918	154184	154184
31		SHIM SET		1		012632	012632	012632	012632	012632
32		CLAMP, STRAIN RELIEF (CORD, SOW)		1		001770	001770	001770	001770	001770
		CLAMP, STRAIN RELIEF (CORD, H07RN-F3G1.5)		1		N/A	N/A	N/A	N/A	N/A
33	•	SCREW, .25-20 X .75 HHM-SS		4		001916	001916	001916	001916	001916
34	•	SCREW, #6-32 X .25 RHM SL TC STLGR		3		001877	001877	001877	001877	001877
35	•	SCREW, .25-20 X 1 HHM-SS		4		007790	007790	007790	007790	007790
36	•	SCREW, .313-18 X 2 HH CAP FULL THREAD/SS		4		018186	018186	018186	018186	018186
37	•	WASHER, FLAT-SS .313		4		015914	015914	015914	015914	015914
38	•	NUT, .313-18 H-SS		4		001813	001813	001813	001813	001813
39	•	WASHER, RETAINING SS		1		008533	008533	008533	008533	008533
40	•	SCREW, .25-20 X .75 HH SS (NYLOCK)		1		009545	009545	009545	009545	009545
41	•	WASHER, FLAT-SS .25		6	5	004480	004480	004480	N/A	N/A
42	•	SCREW, .25-20 X .875 (1.125 LENGTH FOR PLATE W/O RECESS)		6		018387	018387	018387	153205	153205
43		DISC, CUTTER		1		010407	010407	010407	153203	153203
44		CUTTER/SHIM ASM/3 BLADE		1		019695	019695	019695	154185	154185
45		RELAY		0		N/A	N/A	N/A	N/A	N/A
46		INSULATION - INSULATOR		0		N/A	N/A	N/A	N/A	N/A
47		SWITCH, FLTS - TERM & SEAL		0		N/A	N/A	N/A	N/A	N/A
48	•	SEAL, CORD - FLT SWITCH		0		N/A	N/A	N/A	N/A	N/A
49	•	CONNECTOR WIRENUT		0		N/A	N/A	N/A	N/A	N/A
α		REBUILD KIT				018919	018920	018920	018920	018920

• Items included in Rebuild Kit.

α Not Shown in Illustration.

REPLACEMENT PARTS LIST FOR MODEL “Z815”

				MODELS:	Z815-A	Z815-B
REF NO.	DESCRIPTION		QTY	NOTES	3/15 thru 5/16	6/16 thru Current
1	•	HANDLE	1		217069	217069
2		COVER & CORD (CORD - 20' (6 M) LENGTH SOW 15A PLUG)	1	2	N/A	N/A
		COVER & CORD (CORD - 20' (6 M) LENGTH SOW NO PLUG)			153109	153109
		COVER & CORD (CORD 33' (10 M) LENGTH H07RN-F3G1.5 NO PLUG/CE)			153101	153101
3		CORD, TERM & SEAL ASM (CORD - 20' (6 M) LENGTH SOW 15A PLUG)	1	2	N/A	N/A
		CORD, TERM & SEAL ASM (CORD - 20' (6 M) LENGTH SOW NO PLUG)			005391	005391
		CORD, TERM & SEAL ASM (CORD 33' (10 M) LENGTH H07RN-F3G1.5 NO PLUG)			153103	153103
4	•	SEAL, CORD-ASM & STRAIN RELIEF	1	2	094032	094032
5		COVER-MACH. (CORD, SOW)	1		001077	001077
		COVER-MACH. (CORD, H07RN-F3G1.5/CE)			152044	152044
6	•	GASKET, CASE/COVER	1		001011	001011
7	•	WIRE PKG.	1		011092	011092
8		CAPACITOR & CLAMP ASM	1		151706	151706
9	•	PLUG, TEST	2		015023	015023
10	•	SEAL, THRU WALL TERM	3		003402	003402
11		HOUSING, MOTOR & STATOR	1	1	153108	153108
12	•	SPRING, BEARING PRELOAD	1		017192	017192
13	•	BEARING, UPPER 6201	1		006703	006703
14		ROTOR & BEARING ASM	1		018911	018911
15	•	KEY	1		017893	017893
16	•	BEARING, LOWER 6204	1		012544	012544
17	•	SEAL, MOTOR HOUSING	1		001014	001014
18	•	OIL, DIELECTRIC-(57 OZ CAN)	1		009051	009051
19		ADAPTER-MACH.	1		017891	017891
20	•	SEAL, SHAFT	1		018912	018912
21	•	WASHER, SEAL LOCATING & SNAP RING	1		018913	018913
22		ROTOR, PUMP-HYDRAULIC & PIN	1		018915	018915
23	•	PIN	1		018992	018992
24	•	SEAL, PUMP HOUSING	1		017894	017894
25		HOUSING, PUMP-MACH. & PRESS. RLF VALVE	1		019551	019551
26		LEG, WIREFORM	2		017841	017841
27		VALVE, PRESSURE RELIEF	1		018433	018433
28		STATOR, HYDRAULIC	1		151617	151617
29	•	INSERT, STATOR SS	6		018369	018369
30		CUTTER & DISC ASM 810/815	1		018918	154184
31		SHIM SET	1		012632	012632
32		CLAMP, STRAIN RELIEF (CORD, SOW)	1		001770	001770
		CLAMP, STRAIN RELIEF (CORD, H07RN-F3G1.5)	1		152191	152191
33	•	SCREW, .25-20 X .75 HHM-SS	4		001916	001916
34	•	SCREW, #6-32 X .25 RHM SL TC STLGR	3		001877	001877
35	•	SCREW, .25-20 X 1 HHM-SS	4		007790	007790
36	•	SCREW, .313-18 X 2 HH CAP FULL THREAD/SS	4		018186	018186
37	•	WASHER, FLAT-SS .313	4		015914	015914
38	•	NUT, .313-18 H-SS	4		001813	001813
39	•	WASHER, RETAINING SS	1		008533	008533
40	•	SCREW, .25-20 X .75 HH SS (NYLOCK)	1		009545	009545
41	•	WASHER, FLAT-SS .25	6	5	004480	N/A
42	•	SCREW, .25-20 X .875 (1.125 LENGTH FOR PLATE W/O RECESS)	6		018387	153205
43		DISC, CUTTER	1		010407	153203
44		CUTTER/SHIM ASM/3 BLADE	1		019695	154185
45		RELAY	0		N/A	N/A
46		INSULATION - INSULATOR	0		N/A	N/A
47		SWITCH, FLTS - TERM & SEAL	0		N/A	N/A
48	•	SEAL, CORD - FLT SWITCH	0		N/A	N/A
49	•	CONNECTOR WIRENUT	0		N/A	N/A
□		REBUILD KIT			018920	018920

NOTES:

- 1) Motor housing, stator & term. (Item 11) is preassembled at the factory and must be replaced as a unit. Stator is permanently attached to the Motor Housing. Plug (Item 9) and Seal, Thru Wall Term. (Item 10) are replaceable.
- 2) If an “X” follows Model No., or Date Mfg. on brass ID tag, consult factory for ordering of this part.
- 3) See FM0160 Parts Price Sheet for listing of parts prices.
- 4) “N/A” indicates, not applicable.
- 5) Flat washers required for plate without recess.

REPLACEMENT PARTS LIST FOR MODEL “E815” MANUAL RUN OPTION

See page 7 for illustration.

REF NO.	DESCRIPTION	QTY	NOTES	MODELS:		
				E815-A	E815-B	E815-C
1	• HANDLE	1		217069	217069	217069
2	COVER & CORD	1	2	018927	018927	018927
3	CORD, TERM & SEAL ASM	1	2	018928	018928	018928
4	• SEAL, CORD-ASM & STRAIN RELIEF	1	2	094032	094032	094032
5	COVER-MACH.	1		001077	001077	001077
6	• GASKET, CASE/COVER	1		001011	001011	001011
7	• WIRE PKG.	1		011092	011092	011092
8	CAPACITOR & CLAMP ASM	1		010666	010666	151706
9	• PLUG, TEST	2		015023	015023	015023
10	• SEAL, THRU WALL TERM	3		003402	003402	003402
11	HOUSING, MOTOR & STATOR	1	1	018909	018909	018909
12	• SPRING, BEARING PRELOAD	1		017192	017192	017192
13	• BEARING, UPPER 6201	1		006703	006703	006703
14	ROTOR & BEARING ASM	1		018911	018911	018911
15	• KEY	1		017893	017893	017893
16	• BEARING, LOWER 6204	1		012544	012544	012544
17	• SEAL, MOTOR HOUSING	1		001014	001014	001014
18	• OIL, DIELECTRIC (-57 OZ CAN)	1		009051	009051	009051
19	ADAPTER-MACH.	1		017891	017891	017891
20	• SEAL, SHAFT	1		018912	018912	018912
21	• WASHER, SEAL LOCATING & SNAP RING	1		018913	018913	018913
22	ROTOR, PUMP-HYDRAULIC & PIN	1		018914	018915	018915
23	• PIN	1		017892	018892	018892
24	• SEAL, PUMP HOUSING	1		017894	017894	017894
25	HOUSING, PUMP-MACH. & PRESS. RLF VALVE	1		018917	018917	019551
26	LEG, WIREFORM	2		017841	017841	017841
27	VALVE, PRESSURE RELIEF	1		018433	018433	018433
28	STATOR, HYDRAULIC	1		151617	151617	151617
29	• INSERT, STATOR SS	6		018369	018369	018369
30	CUTTER & DISC ASM 810/815	1		018918	018918	018918
31	SHIM SET	1		012632	012632	012632
32	CLAMP, STRAIN RELIEF-RED	1		001770	001770	001770
33	• SCREW, .25-20 X .75 HHM-SS	4		001916	001916	001916
34	• SCREW, #6-32 X .25 RHM SL TC STLGR	4		001877	001877	001877
35	• SCREW, .25-20 X 1 HHM-SS	4		007790	007790	007790
36	• SCREW, .313-18 X 2 HH CAP FULL THREAD/SS	4		018186	018186	018186
37	• WASHER, FLAT-SS .313	4		015914	015914	015914
38	• NUT, .313-18 H-SS	4		001813	001813	001813
39	• WASHER, RETAINING SS	1		008533	008533	008533
40	• SCREW, .25-20 X .75 HH SS (NYLOCK)	1		009545	009545	009545
41	• WASHER, FLAT-SS .25	6	5	004480	004480	004480
42	• SCREW, .25-20 X 1.125	6		018387	018387	018387
43	DISC, CUTTER	1		010407	010407	010407
44	CUTTER/SHIM ASM/3 BLADE	1		019695	019695	019695
45	RELAY	1		N/A	N/A	N/A
46	INSULATION - INSULATOR	4		N/A	N/A	N/A
47	SWITCH, FLTS - TERM & SEAL	1		N/A	N/A	N/A
48	• SEAL, CORD - FLT SWITCH	1		N/A	N/A	N/A
49	• CONNECTOR WIRENUT	2		N/A	N/A	N/A
□	REBUILD KIT			018919	018920	018920

• Items included in Rebuild Kit.

□ Not Shown in Illustration.

NOTES:

- 1) Motor housing, stator & term. (Item 11) is preassembled at the factory and must be replaced as a unit. Stator is permanently attached to the Motor Housing. Plug (Item 9) and Seal, Thru Wall Term. (Item 10) are replaceable.
- 2) If an “X” follows Model No., or Date Mfg. on brass ID tag, consult factory for ordering of this part.
- 3) See FM0160 Parts Price Sheet for listing of parts prices.
- 4) “N/A” indicates, not applicable.
- 5) Flat washers required for plate without recess.

REPLACEMENT PARTS LIST FOR MODEL “RE815” MANUAL RUN OPTION

See page 7 for illustration.

REF NO.	DESCRIPTION	QTY	NOTES	MODELS:	RE815-A	RE815-B	RE815-C	RI815-A
					3/13 thru 1/16	2/16 thru 5/16	6/16 thru Current	4/20 thru 02/24
1	• HANDLE	1			217069	217069	217069	217069
2	COVER & CORD	1	2		152532	152532	152532	152532
3	CORD, TERM & SEAL ASM	1	2		152533	152533	152533	152533
4	• SEAL, CORD-ASM & STRAIN RELIEF	1	2		015634	015634	015634	015634
5	COVER-MACH.	1			014150	014150	014150	014150
6	• GASKET, CASE/COVER	1			001011	001011	001011	001011
7	• WIRE PKG.	1			004751	004751	004751	004751
8	CAPACITOR & CLAMP ASM	1			151706	151706	151706	151706
9	• PLUG, TEST	2			015023	015023	015023	015023
10	• SEAL, THRU WALL TERM	3			003402	003402	003402	003402
11	HOUSING, MOTOR & STATOR	1	1		018909	018909	018909	150961
12	• SPRING, BEARING PRELOAD	1			017192	017192	017192	017192
13	• BEARING, UPPER 6201	1			006703	006703	006703	006703
14	ROTOR & BEARING ASM	1			018911	018911	018911	018911
15	• KEY	1			017893	017893	017893	017893
16	• BEARING, LOWER 6204	1			012544	012544	012544	012544
17	• SEAL, MOTOR HOUSING	1			001014	001014	001014	001014
18	• OIL, DIELECTRIC-(57 OZ CAN)	1			009051	009051	009051	009051
19	ADAPTER-MACH.	1			017891	017891	017891	017891
20	• SEAL, SHAFT	1			018912	018912	018912	018912
21	• WASHER, SEAL LOCATING & SNAP RING	1			018913	018913	018913	018913
22	ROTOR, PUMP-HYDRAULIC & PIN	1			018915	018915	018915	018915
23	• PIN	1			018892	018892	018892	018892
24	• SEAL, PUMP HOUSING	1			017894	017894	017894	017894
25	HOUSING, PUMP-MACH. & PRESS. RLF VALVE	1			019551	019551	019551	019551
26	LEG, WIREFORM	2			017841	017841	017841	017841
27	VALVE, PRESSURE RELIEF	1			018433	018433	018433	018433
28	STATOR, HYDRAULIC	1			151617	151617	151617	151617
29	• INSERT, STATOR SS	6			018369	018369	018369	018369
30	CUTTER & DISC ASM 810/815	1			018918	018918	154184	154184
31	SHIM SET	1			012632	012632	012632	012632
32	CLAMP, STRAIN RELIEF-RED	1			013765	013765	013765	013765
33	• SCREW, .25-20 X .75 HHM-SS	4			001916	001916	001916	001916
34	• SCREW, #6-32 X .25 RHM SL TC STLGR	4			001877	001877	001877	001877
35	• SCREW, .25-20 X 1 HHM-SS	4			007790	007790	007790	007790
36	• SCREW, .313-18 X 2 HH CAP FULL THREAD/SS	4			018186	018186	018186	018186
37	• WASHER, FLAT-SS .313	4			015914	015914	015914	015914
38	• NUT, .313-18 H-SS	4			001813	001813	001813	001813
39	• WASHER, RETAINING SS	1			008533	008533	008533	008533
40	• SCREW, .25-20 X .75 HH SS (NYLOCK)	1			009545	009545	009545	009545
41	• WASHER, FLAT-SS .25	6	5		004480	004480	N/A	N/A
42	• SCREW, .25-20 X .875 (1.125 LENGTH FOR PLATE W/O RECESS)	6			018387	018387	153205	153205
43	DISC, CUTTER	1			010407	010407	153203	153203
44	CUTTER/SHIM ASM/3 BLADE	1			019695	019695	154185	154185
45	RELAY	1			217093	153833	153833	153833
46	INSULATION - INSULATOR	4			001797	001797	001797	001797
47	SWITCH, FLTS - TERM & SEAL	1			N/A	N/A	N/A	N/A
48	• SEAL, CORD - FLT SWITCH	1			N/A	N/A	N/A	N/A
49	• CONNECTOR WIRENUT	2			N/A	N/A	N/A	N/A
o	REBUILD KIT				152750	152750	152750	152750

• Items included in Rebuild Kit.

o Not Shown in Illustration.

NOTES:

- 1) Motor housing, stator & term. (Item 11) is preassembled at the factory and must be replaced as a unit. Stator is permanently attached to the Motor Housing. Plug (Item 9) and Seal, Thru Wall Term. (Item 10) are replaceable.
- 2) If an “X” follows Model No., or Date Mfg. on brass ID tag, consult factory for ordering of this part.
- 3) See FM0160 Parts Price Sheet for listing of parts prices.
- 4) “N/A” indicates, not applicable.
- 5) Flat washers required for plate without recess.

REPLACEMENT PARTS LIST FOR MODEL “RWD815” MANUAL RUN OPTION

See page 7 for illustration.

REF NO.	DESCRIPTION	QTY	NOTES	MODELS:			
				RWD815-A	RWD815-B	RWD815-C	RWH815-A
1	• HANDLE	1		217069	217069	217069	217069
2	COVER & CORD	1	2	153382	153382	153382	153382
3	CORD, TERM & SEAL ASM	1	2	153386	153386	153386	153386
4	• SEAL, CORD-ASM & STRAIN RELIEF	1	2	015634	015634	015634	015634
5	COVER-MACH.	1		014152	014152	014152	014152
6	• GASKET, CASE/COVER	1		001011	001011	001011	001011
7	• WIRE PKG.	1		004751	004751	004751	004751
8	CAPACITOR & CLAMP ASM	1		151706	151706	151706	151706
9	• PLUG, TEST	2		015023	015023	015023	015023
10	• SEAL, THRU WALL TERM	3		003402	003402	003402	003402
11	HOUSING, MOTOR & STATOR	1	1	018909	018909	018909	150961
12	• SPRING, BEARING PRELOAD	1		017192	017192	017192	017192
13	• BEARING, UPPER 6201	1		006703	006703	006703	006703
14	ROTOR & BEARING ASM	1		018911	018911	018911	018911
15	• KEY	1		017893	017893	017893	017893
16	• BEARING, LOWER 6204	1		012544	012544	012544	012544
17	• SEAL, MOTOR HOUSING	1		001014	001014	001014	001014
18	• OIL, DIELECTRIC-(57 OZ CAN)	1		009051	009051	009051	009051
19	ADAPTER-MACH.	1		017891	017891	017891	017891
20	• SEAL, SHAFT	1		018912	018912	018912	018912
21	• WASHER, SEAL LOCATING & SNAP RING	1		018913	018913	018913	018913
22	ROTOR, PUMP-HYDRAULIC & PIN	1		018915	018915	018915	018915
23	• PIN	1		018892	018892	018892	018892
24	• SEAL, PUMP HOUSING	1		017894	017894	017894	017894
25	HOUSING, PUMP-MACH. & PRESS. RLF VALVE	1		019551	019551	019551	019551
26	LEG, WIREFORM	2		017841	017841	017841	017841
27	VALVE, PRESSURE RELIEF	1		018433	018433	018433	018433
28	STATOR, HYDRAULIC	1		151617	151617	151617	151617
29	• INSERT, STATOR SS	6		018369	018369	018369	018369
30	CUTTER & DISC ASM 810/815	1		018918	018918	154184	154184
31	SHIM SET	1		012632	012632	012632	012632
32	CLAMP, STRAIN RELIEF-RED	1		013765	013765	013765	013765
33	• SCREW, .25-20 X .75 HHM-SS	4		001916	001916	001916	001916
34	• SCREW, #6-32 X .25 RHM SL TC STLGR	4		001877	001877	001877	001877
35	• SCREW, .25-20 X 1 HHM-SS	4		007790	007790	007790	007790
36	• SCREW, .313-18 X 2 HH CAP FULL THREAD/SS	4		018186	018186	018186	018186
37	• WASHER, FLAT-SS .313	4		015914	015914	015914	015914
38	• NUT, .313-18 H-SS	4		001813	001813	001813	001813
39	• WASHER, RETAINING SS	1		008533	008533	008533	008533
40	• SCREW, .25-20 X .75 HH SS (NYLOCK)	1		009545	009545	009545	009545
41	• WASHER, FLAT-SS .25	6	5	004480	004480	N/A	N/A
42	• SCREW, .25-20 X .875 (1.125 LENGTH FOR PLATE W/O RECESS)	6		018387	018387	153205	153205
43	DISC, CUTTER	1		010407	010407	153203	153203
44	CUTTER/SHIM ASM/3 BLADE	1		019695	019695	154185	154185
45	RELAY	1		217093	153833	153833	153833
46	INSULATION - INSULATOR	4		001797	001797	001797	001797
47	SWITCH, FLTS - TERM & SEAL	1		153383	153383	153383	153383
48	• SEAL, CORD - FLT SWITCH	1		094043	094043	094043	094043
49	• CONNECTOR WIRENUT	2		003753	003753	003753	003753
□	REBUILD KIT			152750	152750	152750	152750

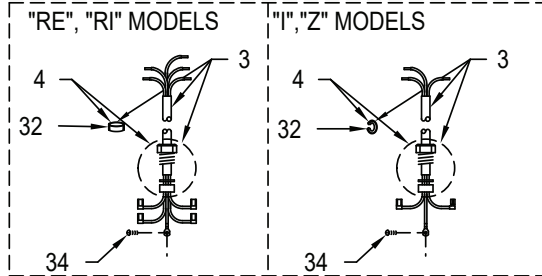
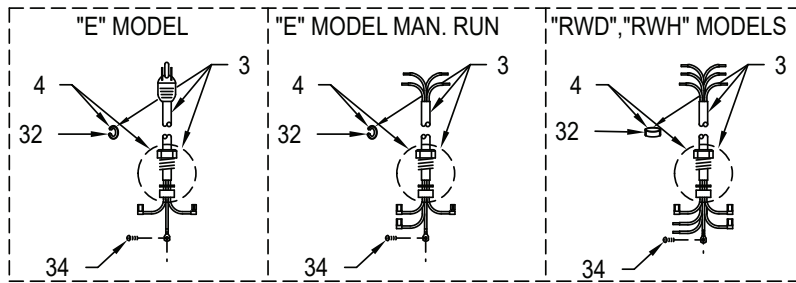
• Items included in Rebuild Kit.

□ Not Shown in Illustration.

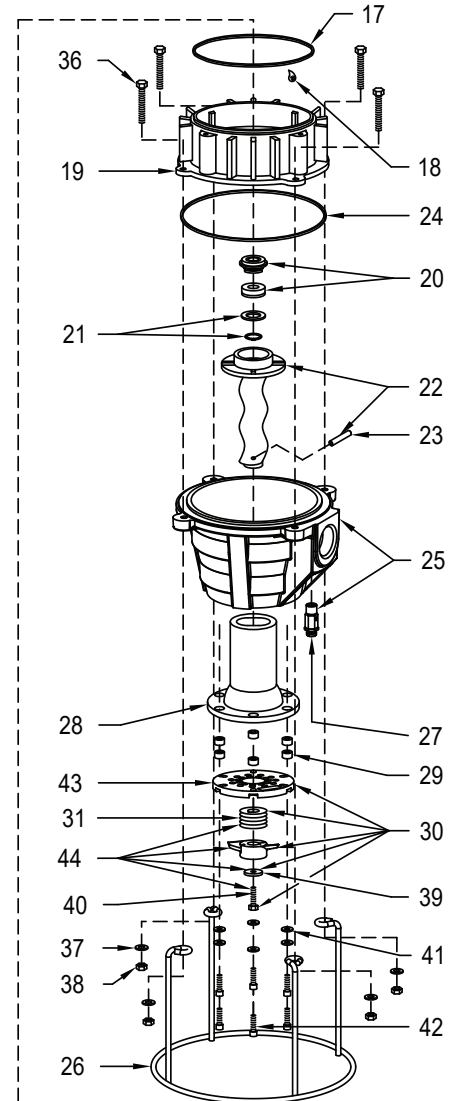
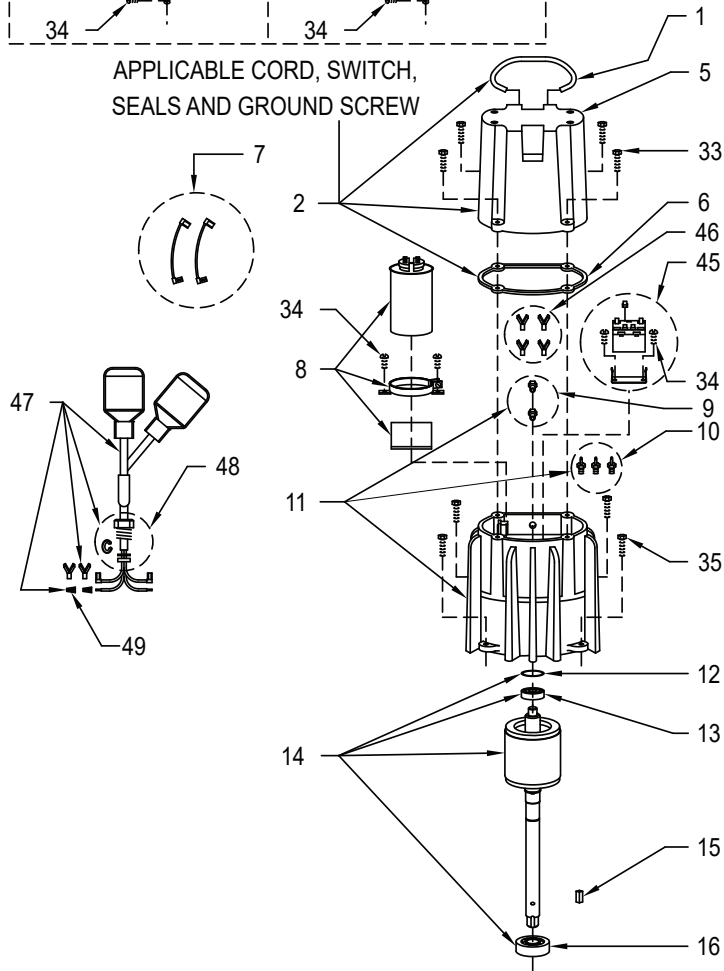
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REPLACEMENT PARTS ILLUSTRATION FOR 815 - ALL MODELS



APPLICABLE CORD, SWITCH,
SEALS AND GROUND SCREW



SK2653

NOTES



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